

SKL 824/34 Terex Mini Loaders
Installation Instructions



1 800-267-2665

NOTE: The following parts need to be replaced when installing the A/C

Pulley - # 5411657026

Belt # 5411657027

These are Terex part numbers, available through the spare parts department (662) 393-1806

For questions concerning this, please contact the TCE Service Department at (662) 393-1305.

Evaporator: The evaporator setup for the Terex loader is a “drop in” design that goes in under the operators seat. It uses the original heater blowers, air ducts, louvers, blower controls and air filters with some minor modifications to reduce the outside air intake.

Steps:

1. Unbolt the seat plate from the seat platform. Leave the seat attached to the plate. Slide the seat plate forward towards the steering wheel to expose the blowers and foam piece that covers the top of the heater box. Remove the foam piece and put aside for later re-installation.



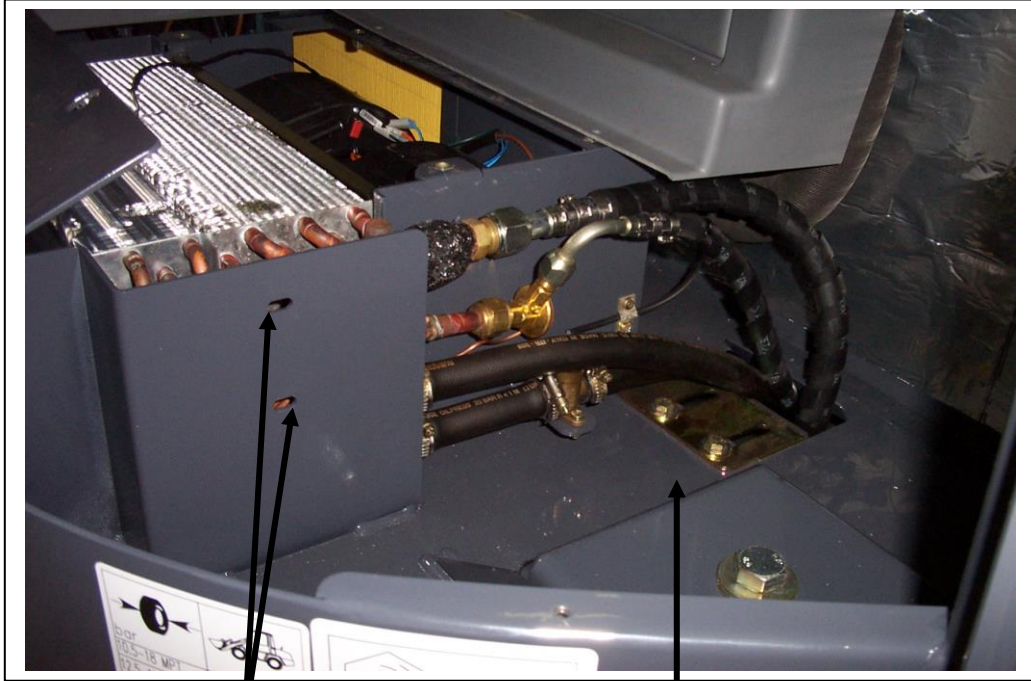
Seat plate slid
forward

Heater coil

Evaporator coil here

Plastic compartment

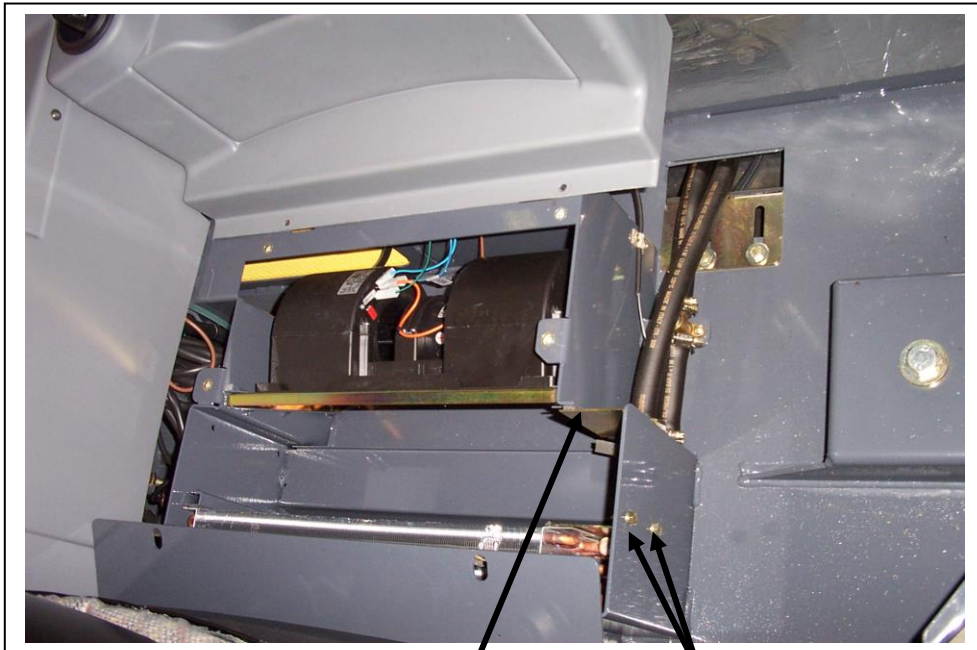
2. Open the storage compartment to the right of the operators seat. Remove the contents of the compartment. Remove the rubber mat on the bottom of the compartment.
3. Remove the plastic compartment to the left of the operators seat.the storage compartment. Slide the cover plate out to the right and remove it from the storage compartment.



Seal holes with foam or tar tape.

Plastic compartment removed

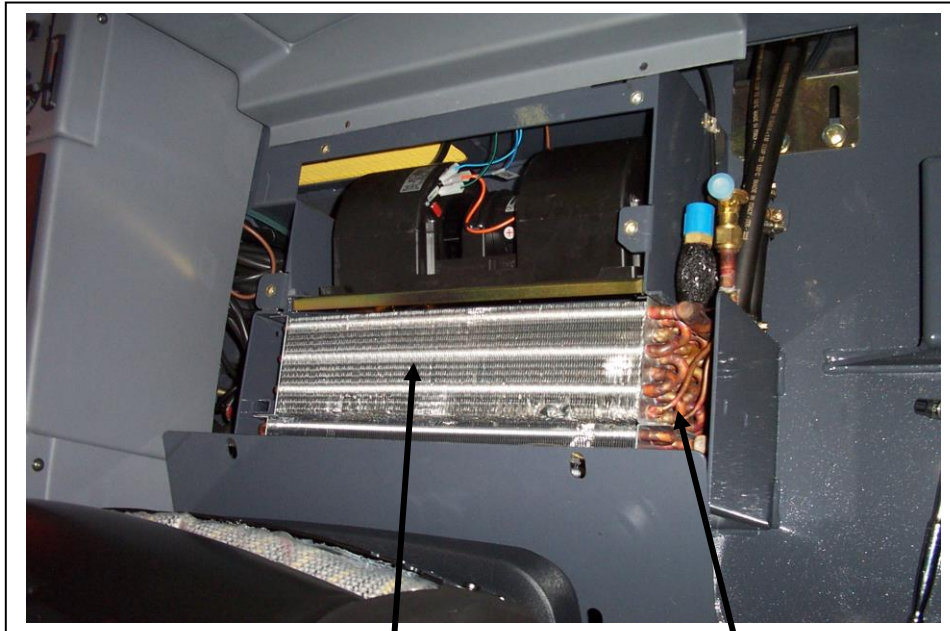
4. Remove the heater coil retaining bracket from the right hand side of the heater box. It sits between the heater coil and blowers and is held in place with two M6 bolts and nuts. Discard the bracket and hardware, it will not be reused.



Heater coil retaining bracket

M6 bolts holding heater coil retaining bracket

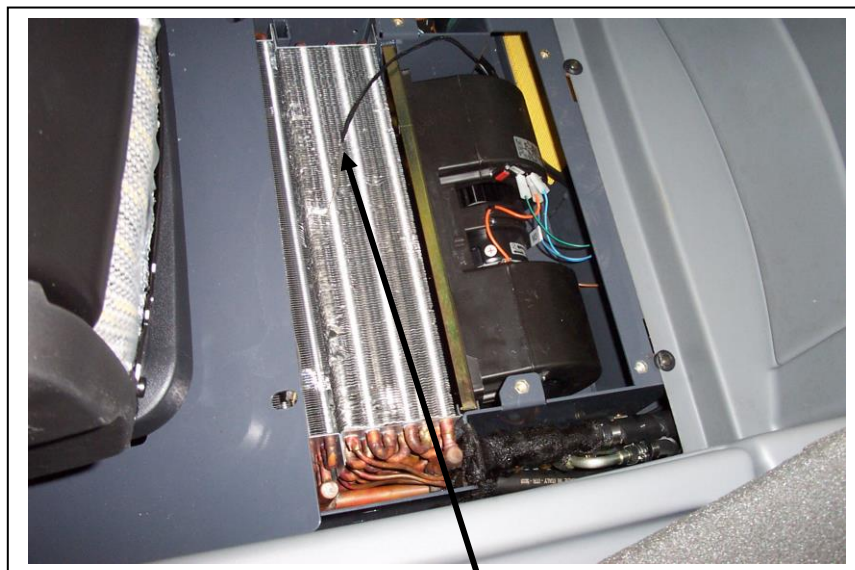
5. Slide the evaporator coil into place with the fittings on the left side pointing towards the back of the cab. On the right end of the evaporator coil, the front flange on the evaporator coil should be in between the heater coil flange and the coil retaining bracket.



Evaporator coil in place

Fitting end of coil

6. The evaporator coil should sit flush with the heater coil at the top.



Thermostat coil

7. The thermostat probe is run from the thermostats location on the right hand control console towards the back of the console and through the existing grommet for the blower wires. This grommet can be easily accessed by temporarily removing the blower assembly. This is done by pulling up on the blower assembly frame and sliding it out of its hole. Run the thermostat probe along the top of the evaporator and insert it five inches deep into the coil between the second and third rows of tubes from the front, about half way along the length of the coil.



Thermostat probe

Blower assembly removed from its spot

Picture of SKL 823. Similar for SKL823

8. Using tar tape, seal the area all around the heater and A/C lines as they exit the heater box area. Also plug the two small holes left from the removal of the M6 bolts holding the right heater coil retaining bracket.
9. When the system has been all assembled and tested the foam pieces can be placed back on top of the heater and evaporator coils and the seat plate can be re-assembled. Also use tar tape to seat the hose inlet area into the cab and then re-install the triangular cover plate. Replace all the other items into the storage compartment.



Original foam piece back
in place over both coils

Seal these
holes

Seal around all four
holes

Seal hoses as the
exit the cab

10. The outside filtered air intake for the cab is not designed for extreme climates and needs to be restricted to achieve the maximum cooling potential. This is done by removing the outside air intake panel on the right side of the cab, just behind the right door. On the back side of the air intake panel install the 6.5" X 6.5" piece of self adhesive foam so that it covers all but the bottom two louvered vents.



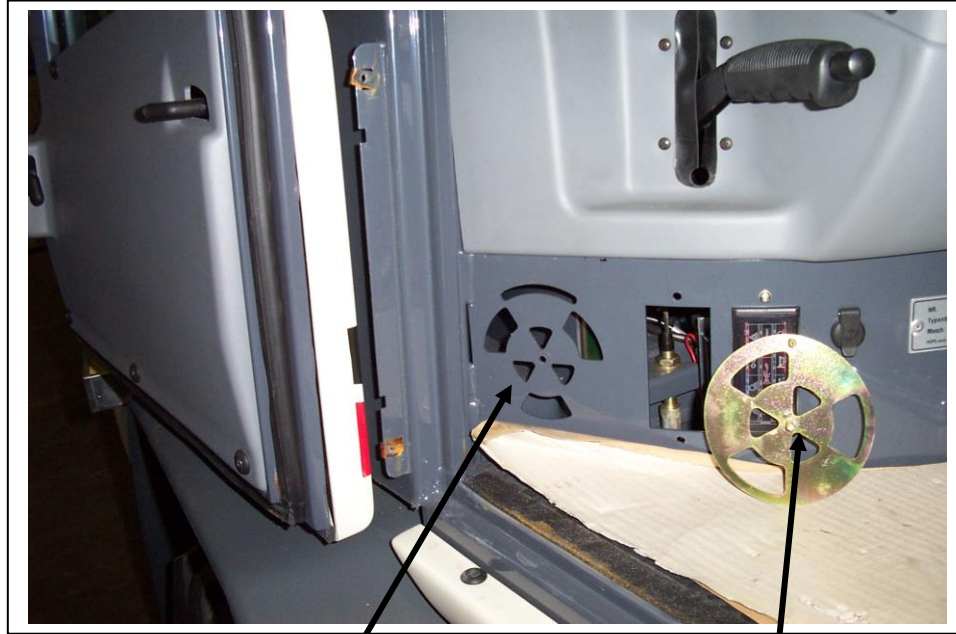
One vent left open

Foam panel in place



Air intake panel back in place.

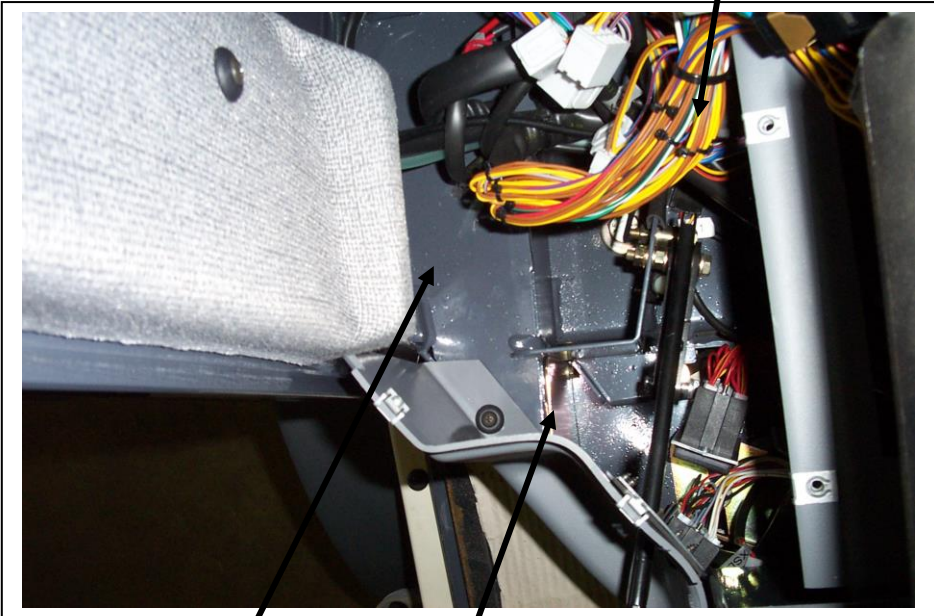
11. Replace the outside air intake panel
12. The inside air recirculation control, located on the right hand side of the cab just inside the right hand door needs to be removed. This is done by removing the lid of the electrical consol to allow access to this area. Remove the access panel into the air channel. Unbolt the control plate and slide it out parts the access panel. Retighten the access panel.



Inside air recirculation area

Control plate removed

Electrical consol lid removed



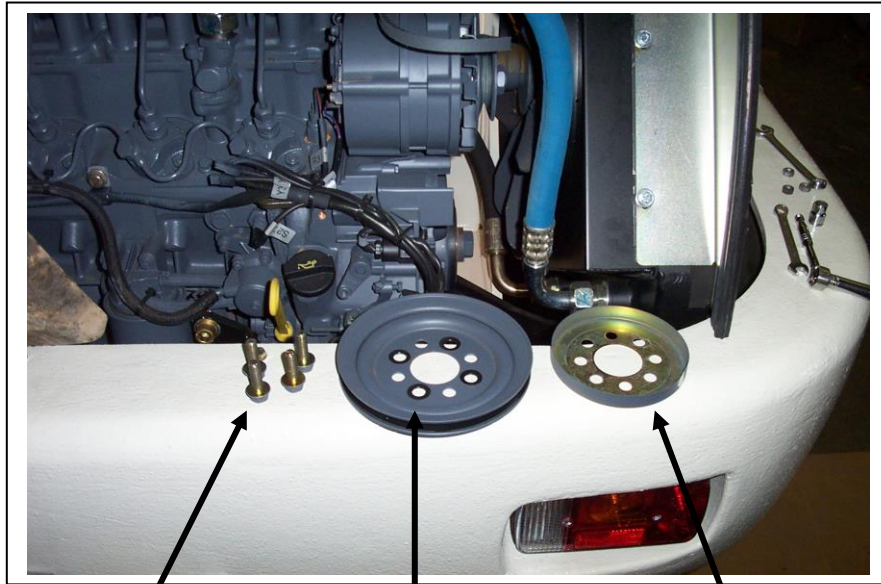
Air channel

Access panel

Compressor Mount: The compressor mounts on the right front side of the engine and drives off an add on pulley in the crank.

Steps:

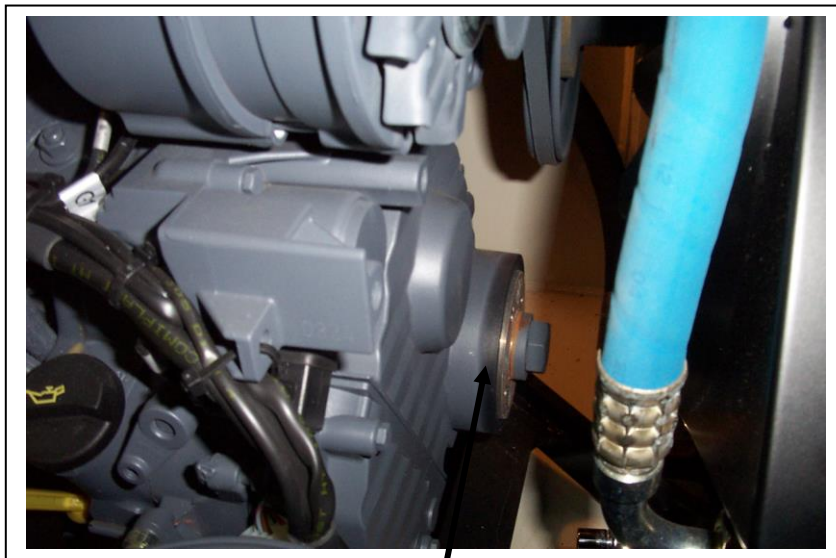
- 1) Unbolt the existing crank pulley by removing the four bolts. Remove the pulley and thin metal shield from the crank.



Crank pulley bolts

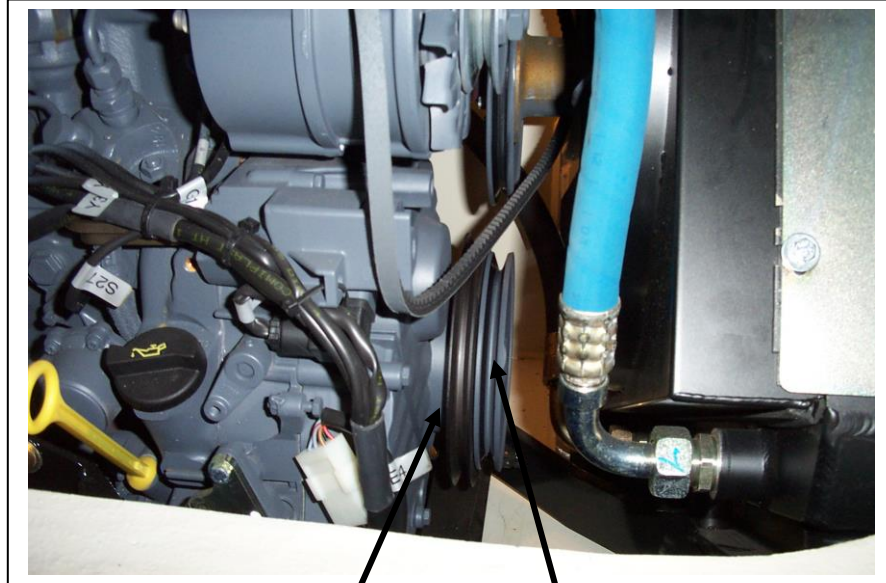
Original crank pulley

Thin metal shield



Crank shaft with pulley off

- 2) Install the supplied pulley onto the crank with the belled side towards the engine. Align the mount holes. Reinstall the original pulley back onto the crank. Do not replace the thin metal shield. Bolt both pulleys back down.



Add on pulley

Original crank pulley

- 3) Remove the muffler and exhaust pipe from behind the engine to give access to the compressor mount area.

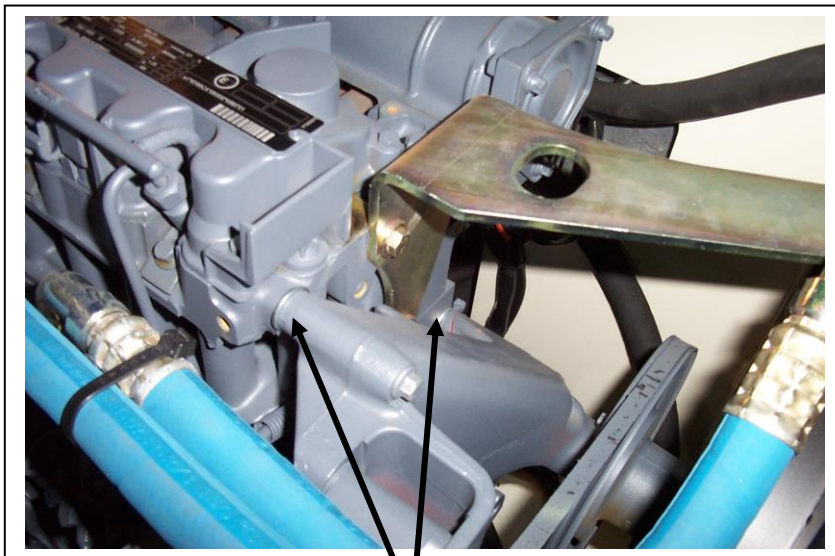


Muffler

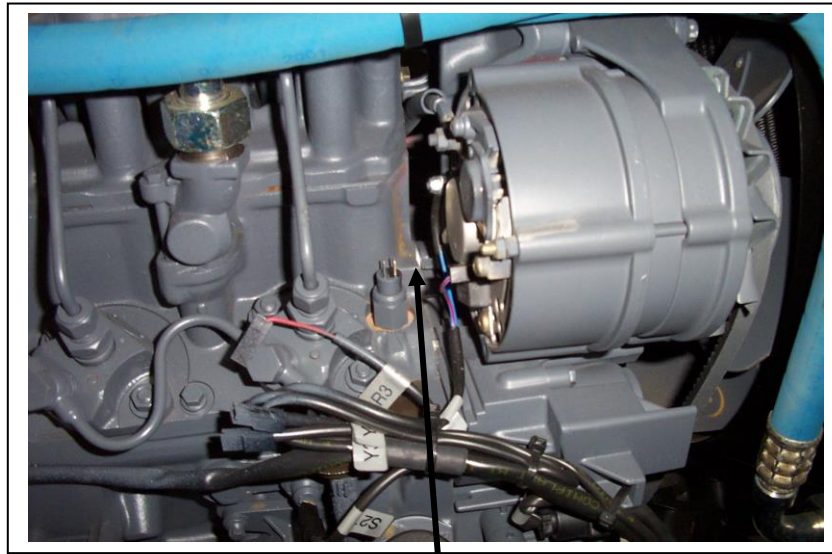


Muffler and exhaust pipe removed

- 4) Loosen the three M8 bolts holding the alternator / fan assembly to the engine. Remove one at a time and install the large OD M8 flat washers in between the engine and the alternator fan assembly. One washer is cut so that it can slip around the lower mount bolt behind the alternator. Once all the washers are installed retighten the alternator / fan assembly. This will bring the alternator / fan assembly back into alignment with the crank pulley.

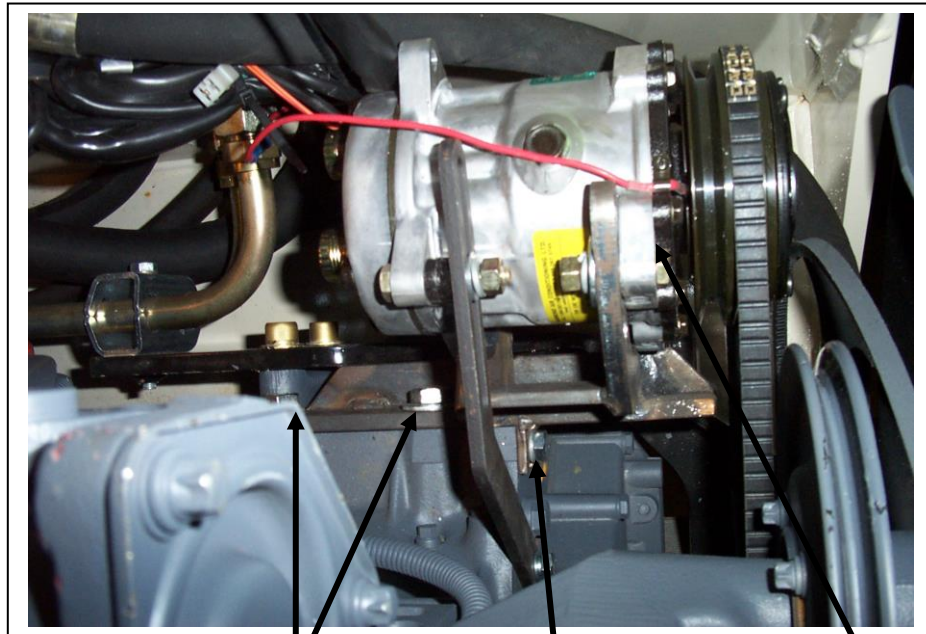


Washer mount locations



Cut washer goes in here

- 5) Bolt the main compressor mount bracket to the engine block on the cab side of the engine just above the engine mount bracket. Use the two M14 bolts and one M10 x 20MM bolt.
- 6) Place the compressor onto the mount and use the 3/8" x 1 1/2" bolts to secure loosely in place. Install the drive belt around the add on crank pulley and the front groove on the compressor. Tension the belt and tighten the compressor bolts.

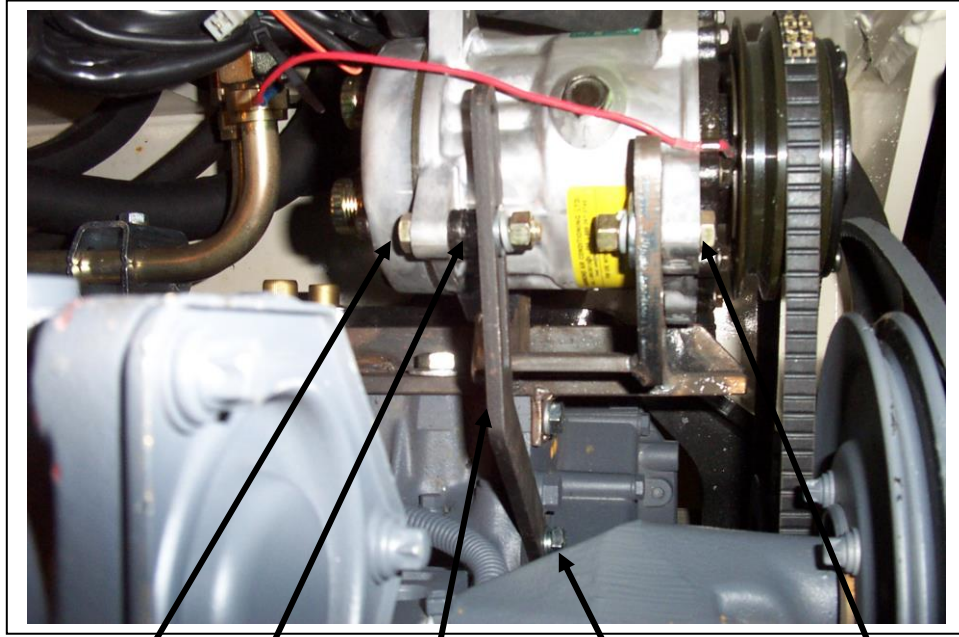


M14 bolts

M10 bolt

Compressor

- 7) Install the stiffener bracket between the engine and the top rear ear of the compressor. Use the hardware and spacers provided.



3/8" x 2" bolt

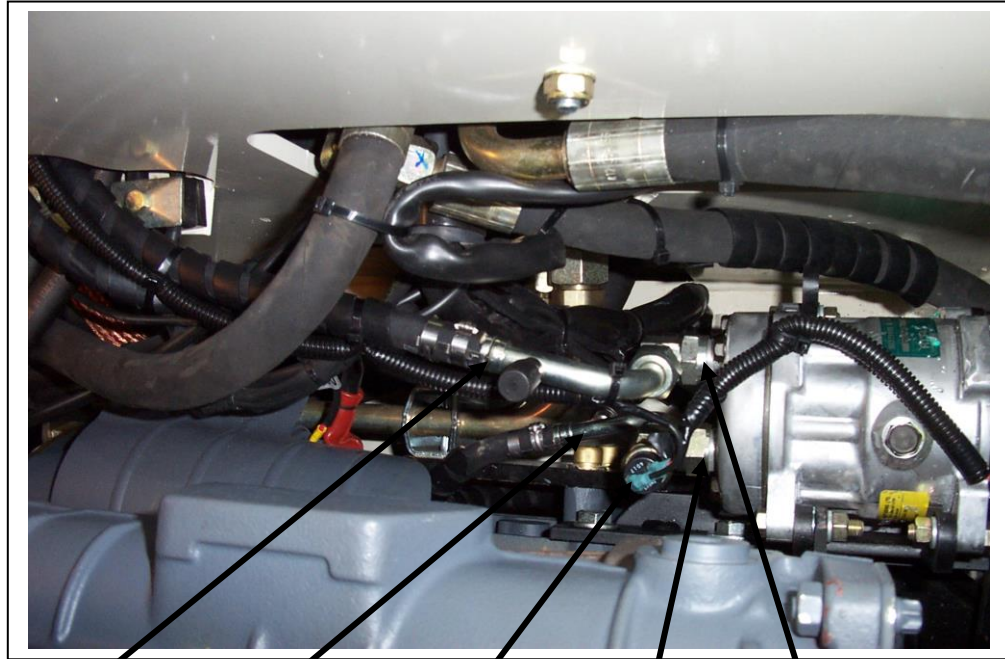
1/2"
spacer

Stiffener
bracket

M10 bolt

3/8" x 1 1/2" bolt

- 8) Install the rotolock fittings onto the fitting ports on the back of the compressor. Remove the caps from the compressor ports. Install the white nylon gasket into the grooves in the ends of the fitting ports. Attach the 13/32" rotolock fitting onto the discharge port (closest to the engine), marked "dis" or "D". Have the binary switch on the 13/32" rotolock pointing up. Attach the 1/2" rotolock fitting (large one) onto the suction port, marked "suc" or "S". Have the R134a access port down. Oil all contact surfaces on the rotolocks with PAG refrigerant oil before installing them.



1/2" 90°
fitting

13/32" 90°
fitting

Binary
switch

13/32" rotolock
fitting

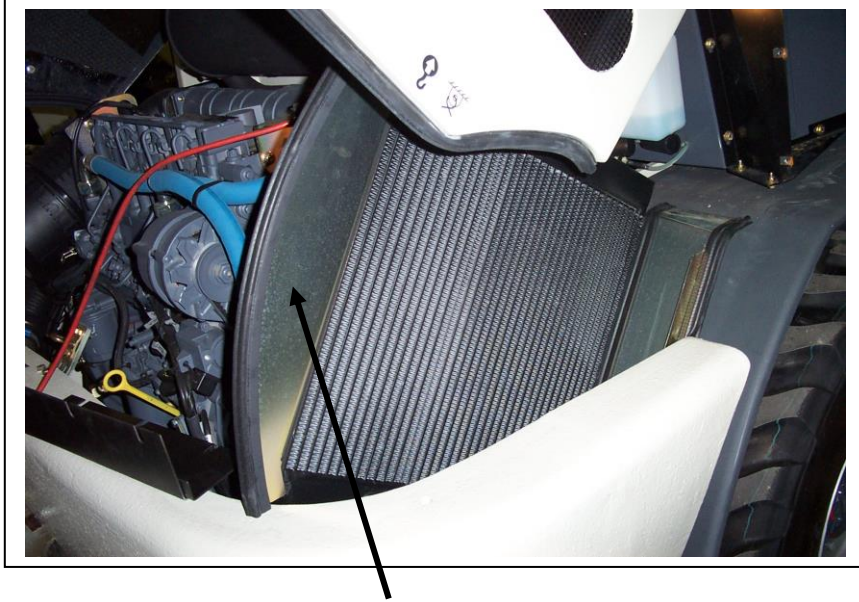
1/2" rotolock
fitting

9) Reinstall the belt around the fan, alternator and crank.

Condenser Installation: The condenser is mounted to the intake side of the radiator using the existing bolts but with larger flat washers added.

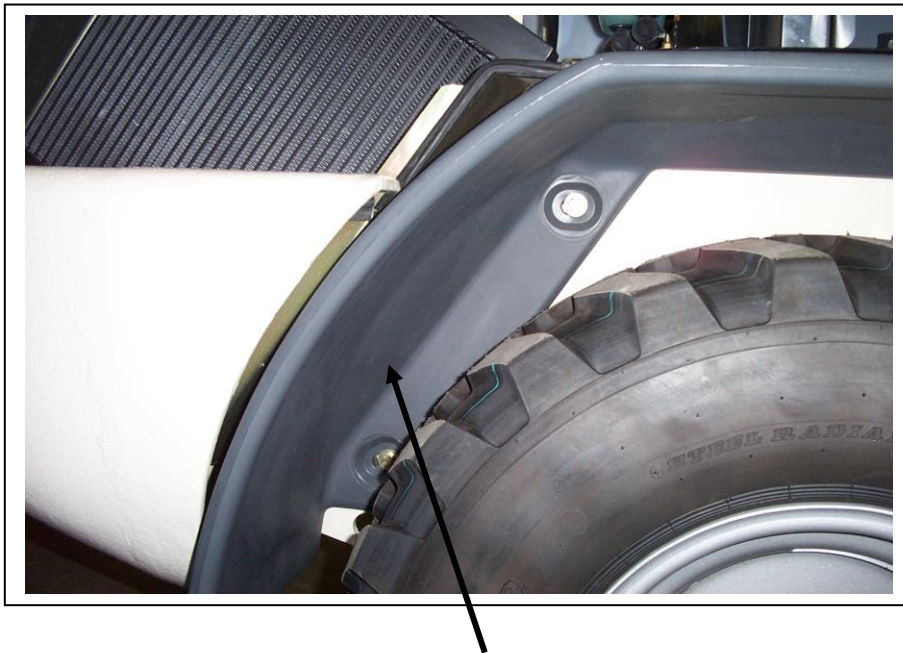
Steps:

- 1) Remove the air dam from the rear end of the radiator.



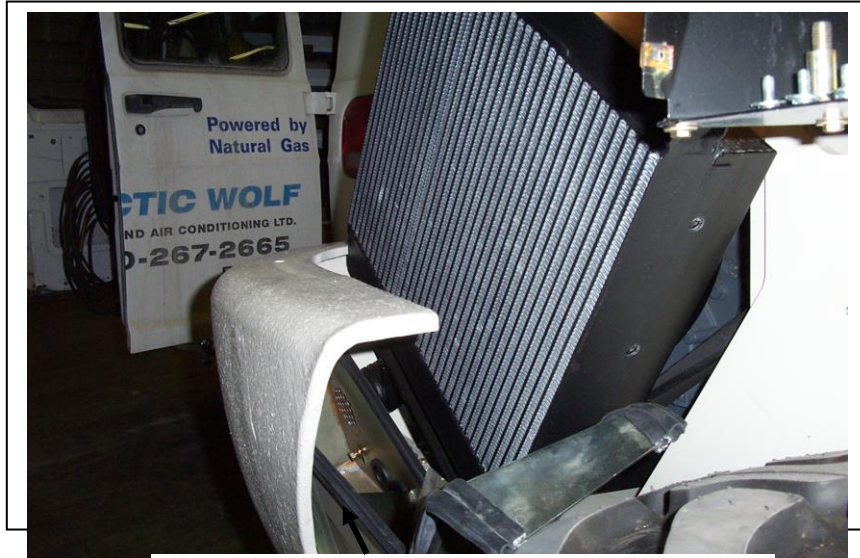
Rear air dam

- 2) Remove the plastic fender from over the right rear wheel.



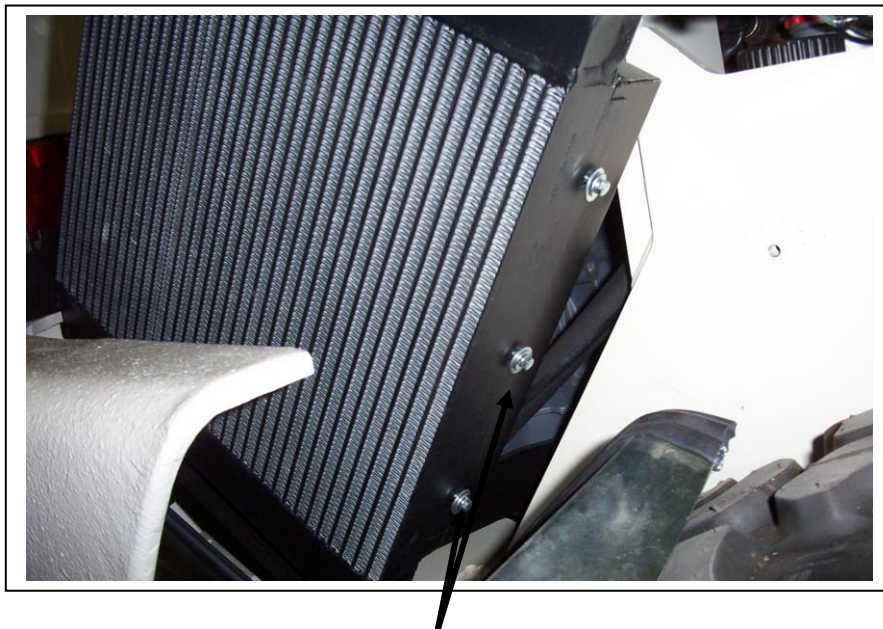
Remove plastic fender

- 3) Unbolt the bottom and front air dam so it can be pulled away from the radiator.



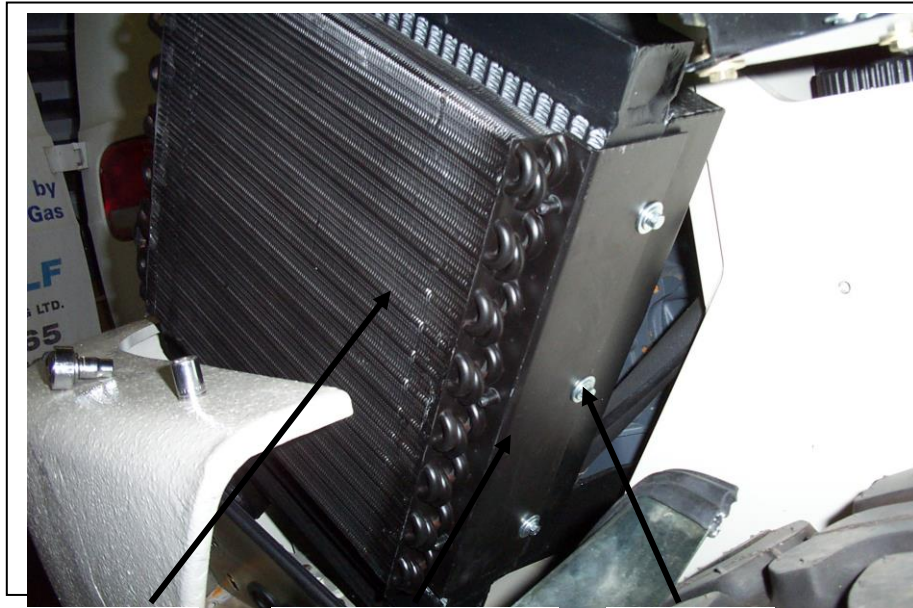
Bottom and front air dam unbolted and pulled away

- 4) Remove the six M8 bolts from each end of the radiator and install the large OD washer on each.



Large OD washers installed on existing bolts

- 5) Slide the condenser into place on the front of the radiator with the fittings on the rear end. Bolt the wheel side of the condenser to the radiator using the existing bolts and the large OD washers.



Condenser coil Condenser bracket M8 bolts

- 6) Reinstall the rear air dam and use the existing bolts and large OD washers to hold it and the rear condenser bracket on. Keep the condenser about 1/2" out from the radiator.



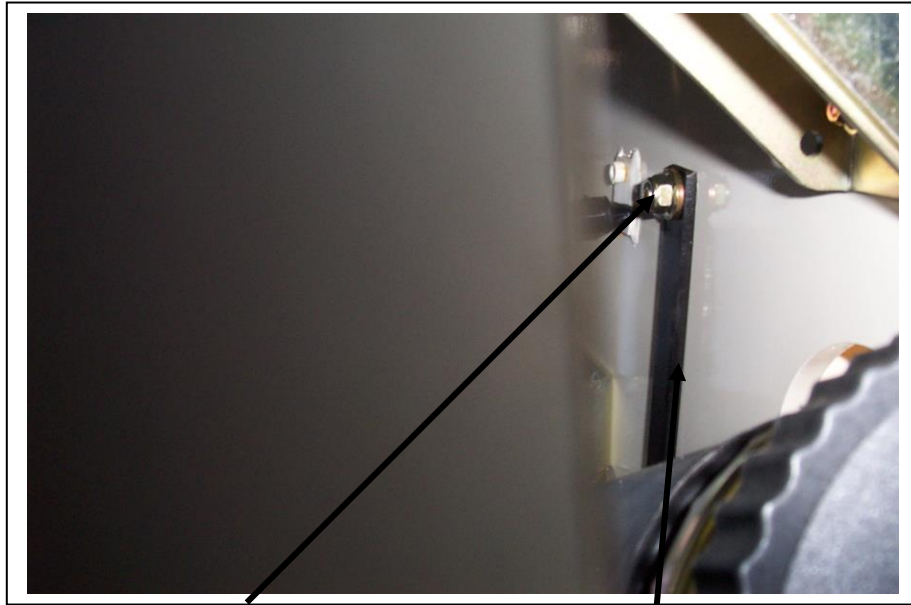
M8 bolts Rear air dam (condenser bracket underneath).

- 7) Reinstall all removed parts.

Drier Installations: The drier mounts right behind the cab off one of the existing exhaust muffler mount bolts. It is just behind the fuel fill pipe.

Steps:

- 1) Remove the top left muffler mount bolt.
- 2) Install the straight drier bracket on the top left muffler mount bolt.



Muffler mount bolt

Drier bracket

- 3) Attach the receiver drier to the mount bracket using the two #48 gear clamps provided. Orient the drier with the inlet pointed towards the battery.



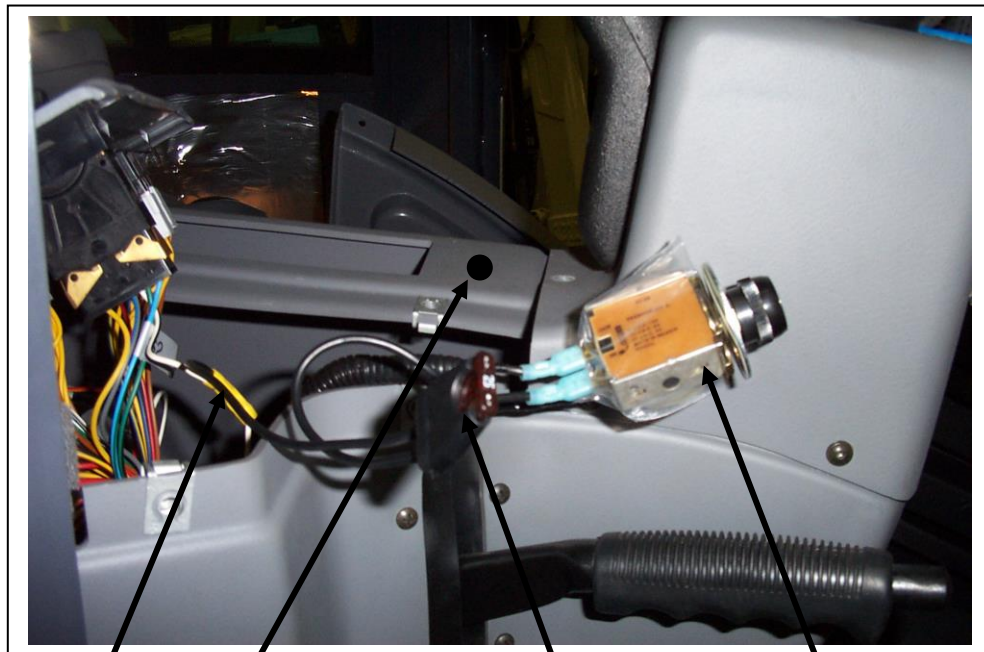
Drier

48 gear clamps

Electrical: The electrical system for the A/C is very straight forward. Power is taken from the blower switch wiring, over to the thermostat and then out of the cab through a hole in the bottom of the right hand console. From there it is routed over to the A/C hoses and back to the compressor.

Steps:

1. Drill a 7/16" hole to mount the thermostat just ahead of the radio space. Use the decal for proper spacing from the radio.
2. Remove the switch panel containing the blower switch from the console.
3. Splice into the wire coming off the blower switch that has full 12 volt power when the switch is set on any of its speeds. This should be the white wire with the black stripe. Splice into the wire using the in line ATO fuse holder. Connect the other end of the fuse holder to the thermostat. Install the 7.5 amp ATO fuse into its holder.



Splice

Hole for thermostat

ATO fuse and
holder

Thermostat

4. From under the cab, run the 14 gauge black wire in loom up into the right hand console and connect it to the other terminal on the thermostat. Run the thermostat probe as explained in the evaporator installation instructions.
5. Once the system has been tested and any adjustments made, the thermostat can be installed in the hole ahead of the radio. Install the thermostat decal and knob as well.



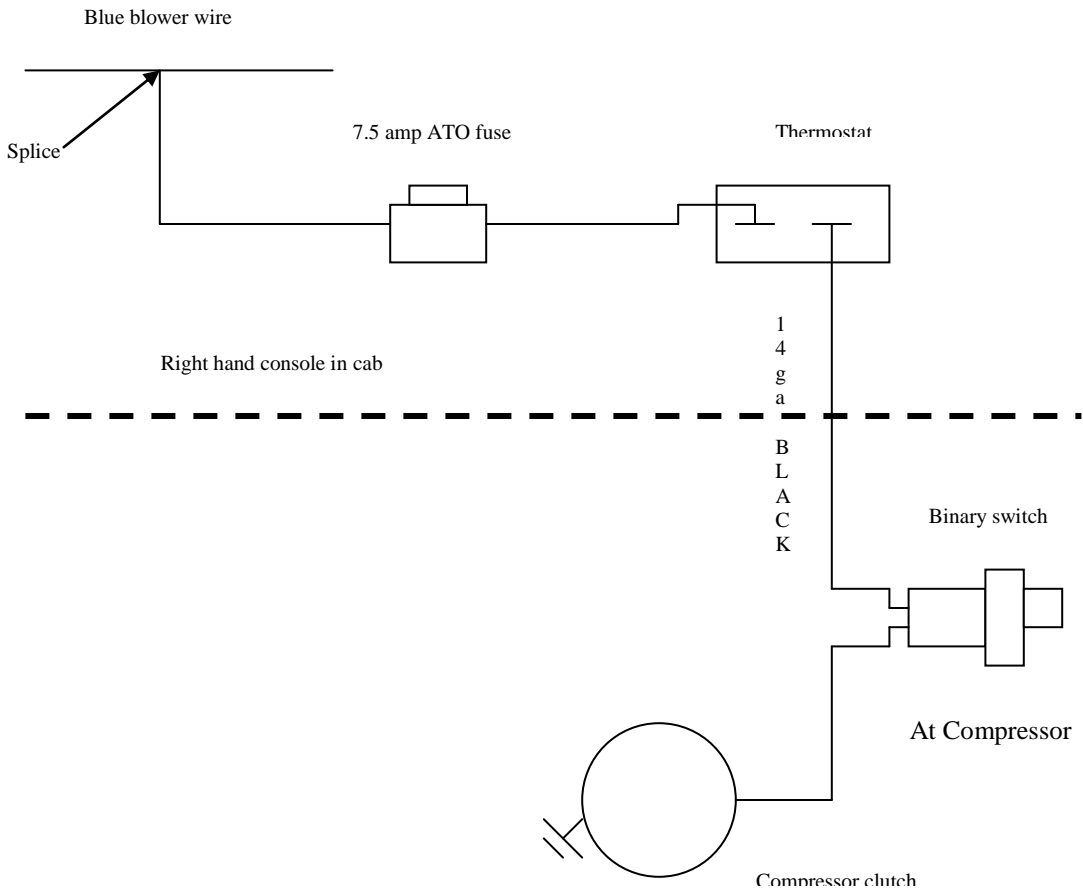
Radio knockout

Thermostat knob and decal

6. Complete the running of the 14 gauge black wire from underneath the cab to the compressor by routing it along with the A/C hoses. At the compressor, plug the wire into one side of the binary switch. Connect the clutch wire coming off the compressor to the other side of the binary switch. Secure the wiring as required. In extreme environments all connections should be covered in a protective film ie: grease or silicone.

SKL 824/34 Electrical

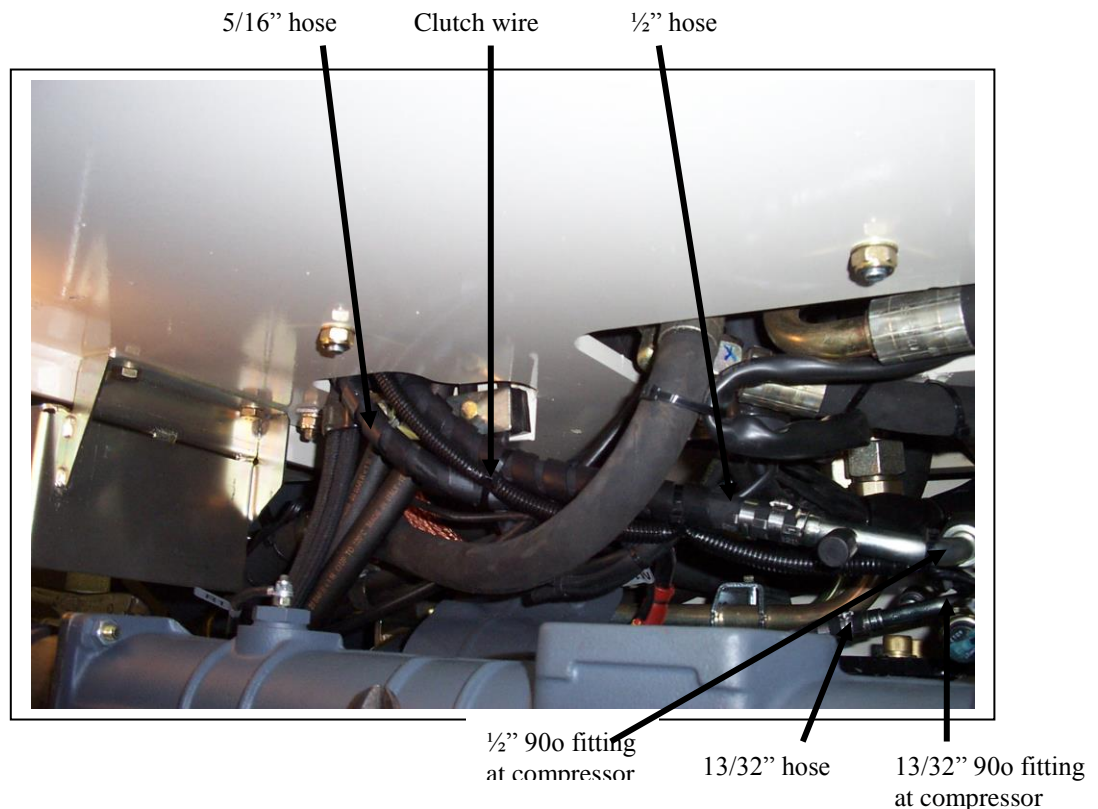
12 Volt System



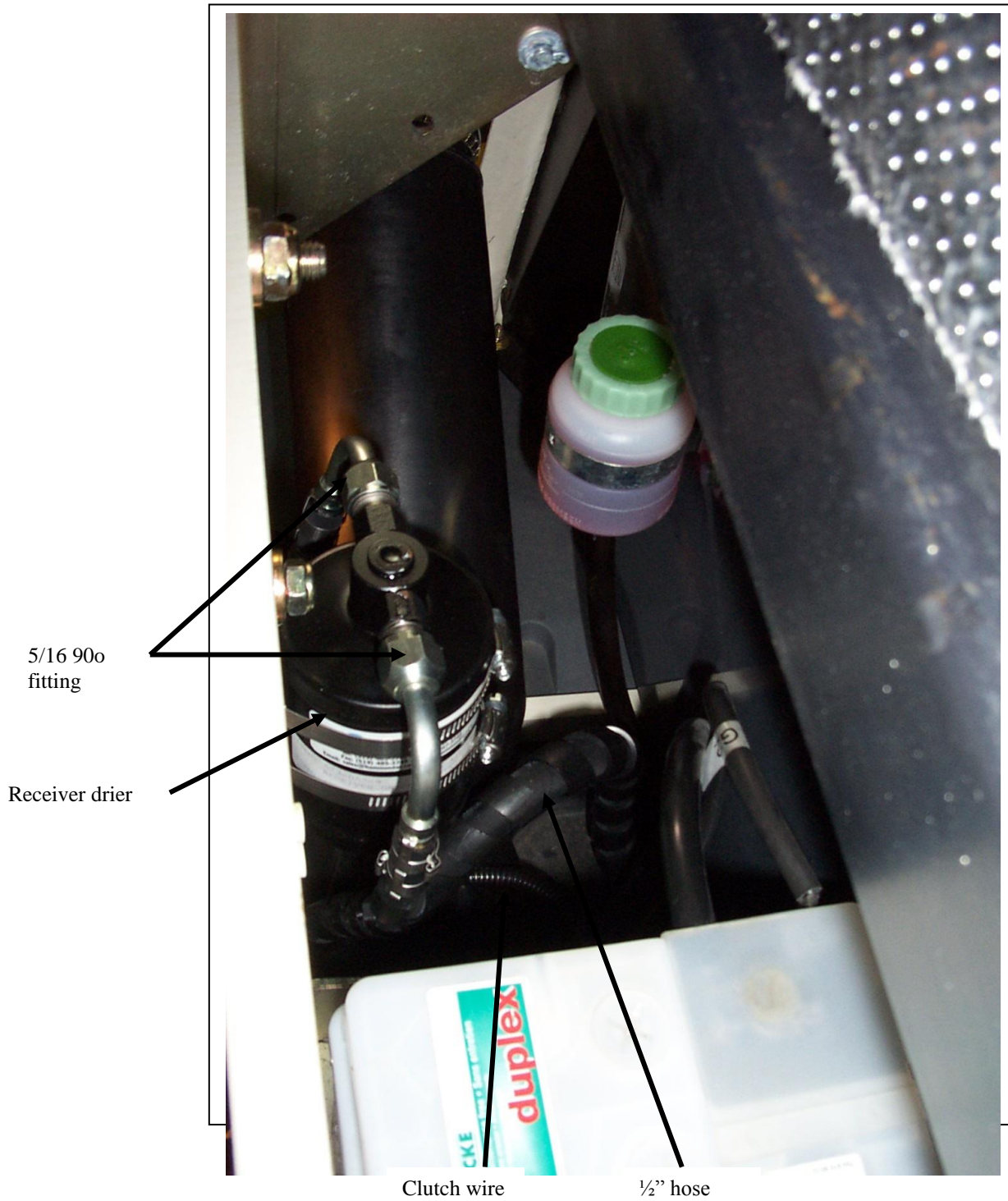
Hose runs: The A/C hoses connect all the major components of the system together. They are all pre-cut and crimped. All the fittings require the proper sized “o” ring to be installed on them and all contact surfaces to be lightly oiled with refrigerant oil before final assembly on the machine.

Steps:

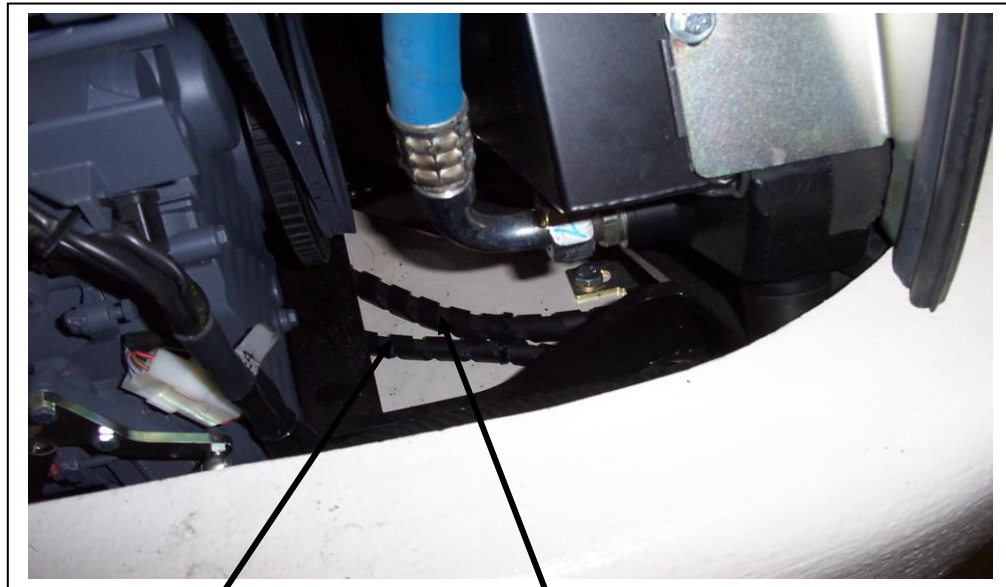
1. Starting at the compressor, the ½” hose connects to the ½” rotolock fitting on the compressor. Connect the ½” 90° female fitting with the R134a access on it to the ½” rotolock fitting (closest to cab). Run the hose from the compressor to the left side of the engine compartment, and forward through to the drier area. Cross over the top of the fuel tank and under the cab and into the cab along with the heater hoses. Connect the straight ½” female fitting to the outlet pipe on the evaporator coil.



2. Starting at the compressor, the 13/32" hose connects to the 13/32" rotolock fitting on the compressor (closest to engine with binary switch). The 90° 13/32" female fitting with the R134a access on it attaches to the rotolock fitting and loops down under the engine and forward to the right side of the radiator. Run the hose through one of the existing rubber grommets in the bottom air dam. Connect the 90° 13/32" fitting to the top fitting on the condenser coil.

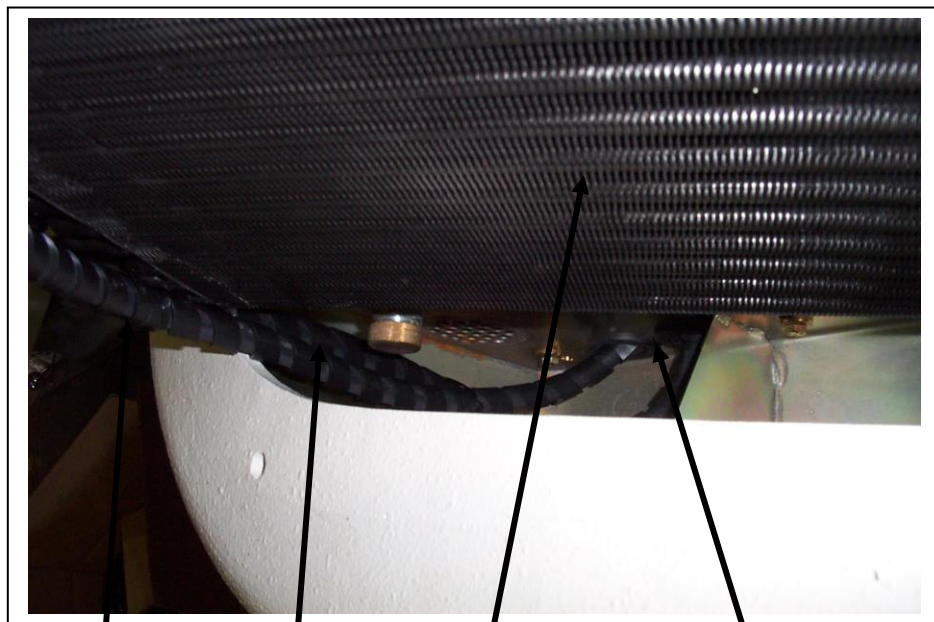


3. At the lower fitting in the condenser connect the female straight 5/16" fitting on the 98" long 5/16" hose. Loop the hose up, around, back down and through beside the 13/32" hose. Run the hose back under the engine along with the 13/32" hose. Meet up with the 1/2" hose and run it up on top of the fuel tank. Connect it to the inlet side of the drier. Connect the 90° 5/16" female fitting to the side of the drier marked "in". This should be pointing towards the right side of the machine.



5/16" hose

13/32" hose



5/16" line

13/32" line

Condenser

Grommets in bottom
of air dam



13/32" 90o fitting

5/16" straight fitting

Condenser coil

4. Connect the 90° 5/16" female fitting to the outlet of the drier and run it straight down and then forward under the cab along with the 1/2" hose. Bring the hose up into the cab and connect the 90° 5/16" female fitting to the expansion valve on the evaporator coil.



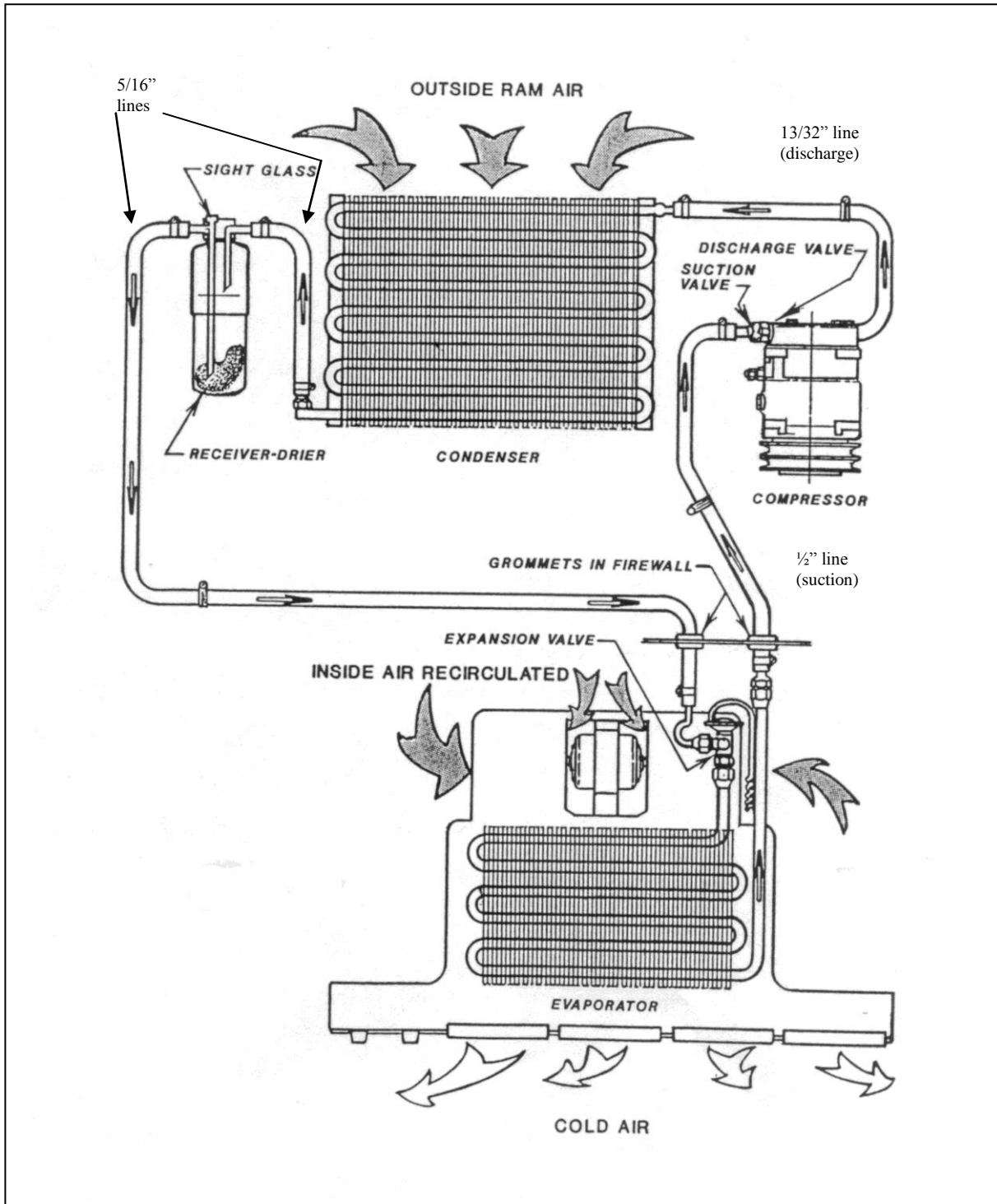
Evaporator coil

1/2" straight fitting

5/16" 90o fitting

5. Using tar tape, seal all the air gaps around the evaporator line into the evaporator/heater area and around all the lines exiting the cab. Secure all hoses and wiring using the tie wraps provided. Protect hoses from chaffing and rubbing using the hose wrap provided. Make sure the hoses are well secured close to all the fittings to reduce stress on the connections.
6. On many machines, the factory heater control valve does not close very tight and will leak a small amount of radiator fluid past the valve. This can greatly reduce the cooling performance of the A/C system. To solve this problem a heater line shut-off tap has been included on the kit. It should be installed in an easily accessible area of one of the heater lines.

Refrigerant Flow Pattern in a Standard Air Conditioning System



Thermostat Setting Procedures

- 1) Thermostat types
 - a) preset
 - b) adjustable
 - a) A preset thermostat is adjusted to its specific cut in and cut out temperatures when manufactured and does not have a rotary adjustment for the operator.
 - b) An adjustable or rotary thermostat has been manufactured to a predetermined cut in and cut out temperatures, but it is also operator adjustable to achieve the desired comfort level.

Both types of thermostats can have their factory settings adjusted by turning the setting screws on the body of the thermostat. One body type has the setting screws mounted externally and labeled for direction of rotation. The other body type requires the removal of the plastic end plate to expose the set screw.

- 2) Thermostat probe location: The location of the thermostat probe in an evaporator coil can be very important to achieve the maximum cooling potential of the coil while also preventing coil freeze-up. There is no set location for the thermostat probe to be put that will be optimum for all systems, but several rules of thumb may be followed:
 - a) Insert the probe in the coldest area of the evaporator coil.
 - b) Insert the probe from the top of the coil down, if possible.
 - c) Make sure that at least the last 3" of the thermostat probe are in the coil.

To find the most likely area where the coil is the coldest, consider these factors:

- 1) Direction of air flow through the coil.
 - 2) The coil area likely to have the lowest air flow.
 - 3) The inlet locations of the refrigerant into the coil.
 - 4) The inlet of the hotter outside air into the coil area.
-
- 1) Usually the coldest side of the evaporator coil will be the air outlet side. Often the thermostat probe can be inserted between the last and second last row of tubes.
 - 2) The lower air flow area of the evaporator coil in most systems tends to be near either end of the coil. These areas will be colder
 - 3) The area of the coil that the refrigerant inlet tube(s) occupy should be the coldest part of the coil.
 - 4) If the system is equipped with an outside air intake, where and how that air is brought into the evaporator area can have a large effect on the coil temperature. If all the outside air is piped into the evaporator in one area, that area will be considerably warmer in hot weather.

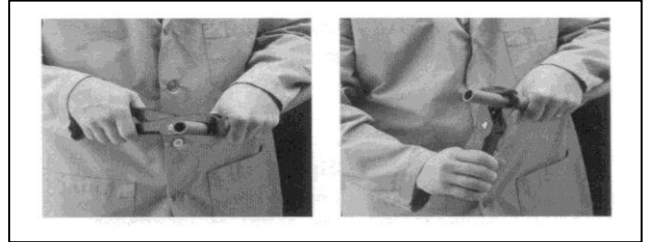
By looking at all these different factors, the area of an evaporator coil most likely to be the coldest can be determined.

Once the probe is inserted, the A/C system needs to be tested. Run the system to ensure that the thermostat is cycling the compressor off at the appropriate temperature. A core temperature ranging between 25° and 30° F should cause the thermostat to cycle off. The air temperature at the vent outlet closest to the evaporator coil should be between 38° F and 45° F when the compressor cycles off.

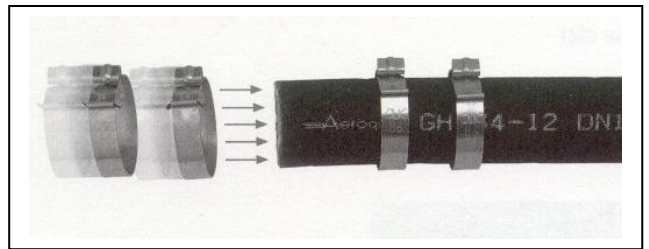
If the thermostat doesn't cycle off after a reasonable cool down period, and the air outlet temperature has dropped below 40° F, the cut in and cut out settings should be adjusted until the compressor is cycling on and off regularly. Let the system run for a decent time period (at least 15 min) and then check the evaporator coil for any signs of freezing.

Aeroquip E-Z Clip Assembly Instructions

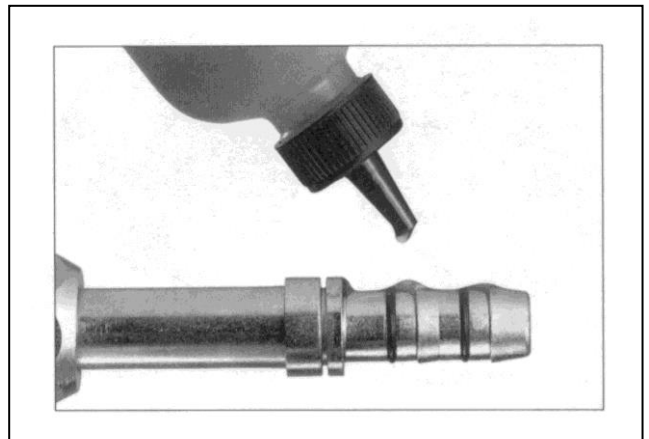
Step 1. Cut the hose to proper length with an appropriate cutting tool. Aeroquip's hand held hose cutter has been specially designed for cutting all non-wire reinforced hose, such as GH-134 Multi-Refrigerant hose. Be sure the cut is made square to the hose length.



Step 2. Install two proper-sized clips onto the cut end of the hose. Orientation of the clips does not affect the performance of the connection. However, for ease of assembly, both clips should have the same orientation. NOTE: Failure to slide the clips over the hose at this time will require the clips to be stretched over the hose or fitting later. This may permanently damage the clip.



Step 3. Lubricate the nipple with a generous amount of the refrigeration or A/C system's compressor lubricating oil. This MUST be done to lower the force of nipple insertion.



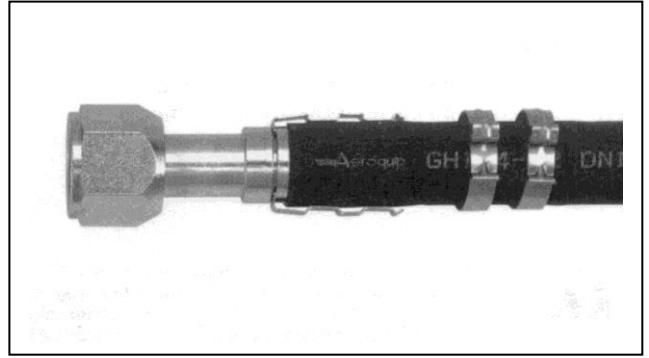
Step 4. Insert the nipple into the hose. To ensure that the nipple is fully inserted, check the gap between the cut end of the hose and the shoulder on the nipple. Care should be taken to avoid kinking or other damage to the hose during nipple insertion. NOTE: Be sure to wipe excess oil from the nipple and hose.



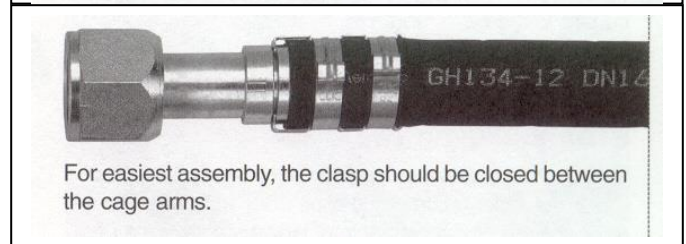
Step 5. Snap the cage into the groove on the nipple. The arms should extend over the hose length. When the cage has been correctly installed in the cage groove, the cage will be able to rotate in the groove.

This step **MUST** be performed to ensure:

1. The clips will be located over the O-rings on the nipple.
2. The connection will be compatible with the connection's pressure rating.



Step 6. Slide the clips over the cage arms and into the channels on each arm.



Step 7. Use the pliers to close the clips. The pliers should be positioned squarely on the clip connection points and should remain square during the closing of the clip.

NOTICE: E-Z Clip components should not be reused.

